

## PRESSES FOR TRANSFER DIES

	Arisa Serie 300 / Arisa Serie 350	ARISA Serie 400 / ARISA Serie 500 / ARISA Serie 550
FORCE (KN)	3.000 / 3.500	4.000 / 5.000 / 5.500
Table length (mm)	Table width	Table width
3000	1200	1200/1400/1600
3500	1200	1400/1600
4000		1400/1600
N° of connecting rods	2	2
Drive	Eccentric	Eccentric/ Link Drive
Strokes (mm) *	Fix a) 75 - 350	Fix a) 50 - 400 b) 250 - 400
Speed (gpm) **	n= 15-70; Optional till 100	n= 15-50; Optional till 60 Special speeds under consultation
Slide adjustment (mm)	120 Optional till 300	250 Optional till 400
Shut height (mm)	from 400	from 400
Slide adjustment (mm)	120 Optional till 300	250 Optional till 400

*The characteristics shown in this table are the standard characteristics of our machines. However, please mind that our presses can be designed according to the customers' necessity.*

*All the presses can equip with necessary automation for the producing process: Automatic die change, feeding system, cushions, sound-proof cabinet, etc.*

*\*For the fixed stroke, there are wide variety in any dimension and force. It is up to the specifications of the customer. For variable stroke, both in eccentric driving or for Link-Drive exist a wide range of possibility. Please feel free to consult ARISA*

*\*\*For the special speed (spm), please consult ARISA*

## PRESSES FOR TRANSFER DIES

ARISA Serie 630					ARISA Serie 800			
FORCE (KN)	6.300				8.000			
Table length (mm)	Table width				Table width			
3000	1400/1500	1400/1500						
3500	1400/1500/1600	1400/1500/1600	2200/2500	2200/2500				
4000	1600/1700/1800	1600/1700/1800	2200/2500	2200/2500	1500/1800 /1900/2000	1500/1800 /1900/2000	2200/2500	2200/2500
4500	1600/1700/1800	1600/1700/1800	2200/2500	2200/2500	1500/1800 /1900/2000	1500/1800 /1900/2000	2200/2500	2200/2500
5000	1600/1700/1800	1600/1700/1800	2200/2500	2200/2500	1500/1800 /1900/2000	1500/1800 /1900/2000	2200/2500	2200/2500
Nº of connecting rods	2	2	4	4	2	2	4	4
Drive	Eccentric	Link Drive	Eccentric	Link Drive	Eccentric	Link Drive	Eccentric	Link Drive
Strokes (mm) *	Fix a) 25 - 300 b) 50 - 450	Fix a) 240 - 380 b) 300 - 450	Fix / Variable	Fix / Variable	Fix a) 50 - 450 b) 100 - 500	Fix a) 300-450	Fix / Variable	Fix / Variable
Speed (gpm) **	n = 10-35; Optional till 60	n = 10 - 35; Optional till 60	n= 10 - 30; Optional till 45	n= 10 - 30; Optional till 45	n = 10 - 30; Optional till 60	n = 10 - 30; Optional till 60	n= 10 - 30; Optional till 45	n= 10 - 30; Optional till 45
Slide adjustment (mm)	250 Optional till 400	250 Optional till 400	250 Optional till 400	250 Optional till 400	250 Optional till 400	250 Optional till 400	250 Optional till 400	250 Optional till 400
Shut height (mm)	from 550	from 550	from 550	from 550	from 550	from 550	from 550	from 550

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*\*For the fixed stroke, there are wide variety in any dimension and force. It is up to the specifications of the customer. For variable stroke, both in eccentric driving or for Link-Drive exist a wide range of possibility. Please feel free to consult ARISA*

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## PRESSES FOR TRANSFER DIES

ARISA Serie 1000 / ARISA Serie 1100			ARISA Serie 1250	
FORCE (KN)	10.000 / 11.000		12.500	
Table length (mm)	Table width		Table width	
4000	1300/1500/ 1800/2000	2200/2500	1300/1500/ 1800/2000	2200/2500
4500	1300/1500/ 1800/2000	2200/2500	1300/1500/ 1800/2000	2200/2500
5000	1300/1500/ 1800/2000	2200/2500	1300/1500/ 1800/2000	2200/2500
5500	1300/1500/ 1800/2000	2200/2500	1300/1500/ 1800/2000	2200/2500
6000 (6100)		2200/2500		2200/2500
Nº of connecting rods	2	4	2	4
Drive	Eccentric / Link Drive	Eccentric / Link Drive	Eccentric / Link Drive	Eccentric / Link Drive
Strokes (mm) *	Fix / Variable	Fix / Variable	Fix / Variable	Fix / Variable
Speed (gpm) **	n = 8 - 30; Optional till 35	n = 8 - 30; Optional till 35	n = 8 - 28; Optional till 32	n = 8 - 28; Optional till 32
Slide adjustment (mm)	400	400	400	400
Shut height (mm)	from 750	from 750	from 750	from 750

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*\*For the fixed stroke, there are wide variety in any dimension and force. It is up to the specifications of the customer. For variable stroke, both in eccentric driving or for Link-Drive exist a wide range of possibility. Please feel free to consult ARISA*

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## PRESSES FOR TRANSFER DIES

	ARISA Serie 1600 / ARISA Serie 2000		ARISA Serie 2500 / ARISA Serie 3000 / ARISA Serie 3600	
FORCE (KN)	16.000 / 20.000		25.000 / 30.000 / 36.000	
Table length (mm)	Table width		Table width	
4000	1300/1500/1800	2200/2500/2750		
4500	1300/1500/1800	2200/2500/2750		
5000	1300/1500/1800	2200/2500/2750	2200/2500/2750	
5500	1300/1500/1800	2200/2500/2750	2200/2500/2750	
6000 (6100)	1300/1500/1800	2200/2500/2750	2200/2500/2750	
7000			2200/2500/2750	
Nº of connecting rods	2	4	4	
Drive	Link drive	Link drive	Link Drive	
Strokes (mm) *	Fix / Variable	Fix / Variable	Fix	
Speed (gpm) **	n = 8 - 26; Optional till 35	n = 8 - 25; Optional till 32	n = 8 - 26; Optional till 32	
Slide adjustment (mm)	400; Optional till 600	400; Optional till 600	400; Optional till 600	
Shut height (mm)	from 1100	from 1100	from 750	

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*\*For the fixed stroke, there are wide variety in any dimension and force. It is up to the specifications of the customer. For variable stroke, both in eccentric driving or for Link-Drive exist a wide range of possibility. Please feel free to consult ARISA*

*\*\*For the special speed (spm), please consult ARISA*